# Ship Repair, Maintenance & Modernization Cost Model

March 2014



The Cost Model is a Microsoft EXCEL workbook that contains various tabbed worksheets. There are worksheets to enter basic project information such as ship characteristics, rates and factors to use and the detailed cost items required for the estimate. The following illustrates the various worksheets in the Cost Model workbook.

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T	Table of Contents				
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1-1	Ship Characterisics	Define Ship			
1-2	Rates & Factors	Define Rates			
1-3	Labor Rates	Typical			
1-4	Shipyard Productivity Factors	Typical			
1-5	Cost Risk	Calculations			
		0.000.000			
2-0	Estimate Summary Reports				
2-1	Estimate Summary Report	Results			
2-2	Manpower Plan	Results			
		No. Cost Items	Used For	Used For	
3-0	Cost Estimate Details	No. Cost Items Available	<u>Used For</u> <u>Labor</u>	Used For Material	
3-1	Cost Estimate Details Surveys & Inspections	Available 16			NOTE: Cost
3-1 3-2	Surveys & Inspections Docking & Services	Available 16 132	Labor	Material	NOTE: Cost
3-1 3-2 3-3	Surveys & Inspections Docking & Services Structural Repairs	Available 16 132 115	<u>Labor</u> -	Material -	Items in use in
3-1 3-2 3-3 3-4	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs	Available  16 132 115 72	<u>Labor</u> - -	Material - -	Items in use in various detail
3-1 3-2 3-3 3-4 3-5	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs	Available  16 132 115 72 132	<u>Labor</u> - -	Material - -	Items in use in various detail worksheets are
3-1 3-2 3-3 3-4 3-5 3-6	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs	Available  16 132 115 72 132 132	<u>Labor</u> - - - -	Material - -	Items in use in various detail worksheets are indicated as
3-1 3-2 3-3 3-4 3-5 3-6 3-7	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs	Available  16 132 115 72 132 132 19 172	<u>Labor</u>	Material - -	Items in use in various detail worksheets are indicated as green cells, and
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs	Available  16 132 115 72 132 132 19 172	<u>Labor</u>	Material - -	Items in use in various detail worksheets are indicated as green cells, and green
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8 3-9	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs Accommodations Repairs	Available  16 132 115 72 132 132 19 172 143 429	<u>Labor</u>	Material	Items in use in various detail worksheets are indicated as green cells, and green characters in
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8 3-9 3-10	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs Accommodations Repairs Electrical Repairs	Available  16 132 115 72 132 132 19 172 143 429 360	<u>Labor</u>	Material	Items in use in various detail worksheets are indicated as green cells, and green characters in the "Labor
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8 3-9 3-10 3-11	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs Accommodations Repairs Electrical Repairs Electronics Repairs	Available  16 132 115 72 132 19 172 143 429 360 7	<u>Labor</u>	Material	Items in use in various detail worksheets are indicated as green cells, and green characters in the "Labor Baseline Hrs"
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8 3-9 3-10 3-11 3-12	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs Accommodations Repairs Electrical Repairs Electronics Repairs Armament Repairs	Available  16 132 115 72 132 19 172 143 429 360 7	<u>Labor</u>	Material	Items in use in various detail worksheets are indicated as green cells, and green characters in the "Labor Baseline Hrs" and/or "PYR
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8 3-9 3-10 3-11 3-12 3-13	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs Accommodations Repairs Electrical Repairs Electronics Repairs Armament Repairs Technical Support	Available  16 132 115 72 132 19 172 143 429 360 7 7	<u>Labor</u>	Material	Items in use in various detail worksheets are indicated as green cells, and green characters in the "Labor Baseline Hrs" and/or "PYR Baseline \$Mat'l"
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8 3-10 3-11 3-12 3-13 3-14	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs Accommodations Repairs Electrical Repairs Electronics Repairs Armament Repairs Technical Support Miscellanous Support	Available  16 132 115 72 132 19 172 143 429 360 7 7 8 20	Labor	Material	Items in use in various detail worksheets are indicated as green cells, and green characters in the "Labor Baseline Hrs" and/or "PYR
3-1 3-2 3-3 3-4 3-5 3-6 3-7 3-8 3-9 3-10 3-11 3-12 3-13	Surveys & Inspections Docking & Services Structural Repairs Machinery Repairs Piping Repairs HVAC Repairs Hull Outfit Repairs Clean & Paint Repairs Accommodations Repairs Electrical Repairs Electronics Repairs Armament Repairs Technical Support	Available  16 132 115 72 132 19 172 143 429 360 7 7	Labor	Material	Items in use in various detail worksheets are indicated as green cells, and green characters in the "Labor Baseline Hrs" and/or "PYR Baseline \$Mat'l"

ľ	4-0	Miscellaneous	
ı	4-1	Escalation Factors Tables	
ı	4-2	Factor Select Table	Info Only
	4-3	Wire Size Conversion	Info Only
	4-4	Cable Size Conversion	Info Only
	4-5	Pipe Size Conversion	Info Only
	4-6	Sheet Metal Size Conversion	Info Only
	4-7	Cable Tray Size Conversion	Info Only
ı	4-8	Paint Surfaces	Ship Model
ı	4-9	Labor Distribution	Tables
	4-10	Manpower Distribution	Tables

#### 2 Versions:

- Metric
- U.S.

The "Ship Repair, Maintenance & Modernization" Cost Model provides a wide range of typical ship repair and maintenance activities (over 1,400 ship yard services and production processes across 15 different work categories) from which the user may choose to generate a cost estimate.

The Cost Model generates detail estimates for labor hours and material costs and summarizes them according to the cost model's repair work breakdown structure ("RWBS") as shown below:

Surveys & Inspections	100
Docking & Services	200
Structural Repairs	300
Machinery Repairs	400
Piping Repairs	500
HVAC Repairs	600
Hull Outfit Repairs	700
Clean & Paint Repairs	800
Accommodations Repairs	900
Electrical Repairs	1000
Electronics Repairs	1100
Armament Repairs	1200
Technical Support (10.0%)	1300
Miscellanous Support	1400
Contingency, Bonds & Insurance	1500

#### <u>Limited Sample</u> of Available Electrical Services Detail Cost Items

							2012			2012
						Labor	PYR \$Mat	Use	Labor	PYR
WC	RSWBS			QTY	UoM	CER	CER	Factor	Baseline Hrs	Baseline \$Mat'l
			Cable Diam							
		Cable	(mm)	QTY						
SY	1000	Cable Cutting Setup per Shift			EA	0.9400	\$ -	1.00	-	\$ -
SY	1000	Cable Cutting Labor			FT	0.0070	\$ -	1.00	-	\$ -
SY	1000	Cable Pulling Setup per Shift			EA	0.9400	\$ -	1.00	-	\$ -
		Cable Pulling Labor: Install cables in wireways,								
		tie wrap down in neat, orderly fashion to								
SY	1000	simplify banding & eliminate rework	50.00	75.00	М	0.0900	\$ -	1.00	7	S -
		HV Cable Pulling High Voltage - Single & Multi-								
		Core (including Tie-Wraps, excluding installing								
SY	1000	HV Cleats)	50.00	45.00	М	0.6847	\$ -	1.00	31	S -
		LV Cable Pulling Low Voltage - Single & Multi-								
SY	1000	Core (including Tie-Wraps)	50.00	50.00	M	0.4174	\$ -	1.00	21	\$ -
SY	1000	Earthing Cable Pulling (including Tie-Wraps)	50.00	50.00	M	0.4174	\$ -	1.00	21	\$ -
		Pulling Data & Transmission Cable RG-11/U-Type								
SY	1000	Quad Shield Coaxial Cable - Belden 3094a		45.00	М	0.1109	\$ -	1.00	5	\$ -
		Pulling Data & Transmission Cable Low								
		Capacitance Dual Shield 3 Pair Cable - Belden								
SY	1000	9843			M	0.1780	\$ -	1.00	-	\$ -
		Pulling Data & Transmission Cable Fiber Optic								
SY	1000	62.5/125 4C M			M	0.2194	\$ -	1.00	-	\$ -
		Pulling Data & Transmission Cable Individually								
		Shielded And Braided 2 Pair Cable - Belden								
SY	1000	3084a			M	0.1371	S -	1.00	_	s -
		Pulling Data & Transmission Cable Shielded And								
SY	1000	Flame Retardant 2 Pair Cable - Belden - 3079a			М	0.1371	S -	1.00	_	s -
		Pulling Data & Transmission Cable CAT 5E ES 2				512572				_
SY	1000	Pair Cable - Leoni - L45467-J16-B26			М	0.1109	s -	1.00		s -
		Pulling Data & Transmission Cable CAT 5E ES 4			•••	5.2255				
SY	1000	Pair Cable			М	0.1218	s -	1.00	_	s -
	1000	Pulling Data & Transmission Cable 75 Ohm			···	0.1210		1.00		
SY	1000	Coaxial Screened Cable			М	0.1109	S -	1.00		s -
31	1000	Country Screened Cable			M	0.1103	9	1.00		-

## More Detail Cost Items are Available Under Sub-Categories within Each Detail Estimate Worksheet

Stool Diato Eairing

#### **Docking Services**

Pilots
Tugs
Warfage
Dry Docking (LOA/DAY)
Blocking/Unblocking
Haul Days (Select One)
Dry Dock Lay Days
Warf Lay Days (Select One)
Mooring Fees (Select One)
Divers
Bilge Cleaning
Fuel Removal
Fuel Tank Cleaning - Safe Entry Only
Fuel Tank Cleaning - Safe Hot Work Condition
Tank Slops Disposal
Gas Free Certificates
Temporary Services - Electrical
Temporary Services - Telephone & Internet
Temporary Services - Water
Temporary Services - Steam Systems
Temporary Services - Sewage & Garbage Disposal
Temporary Services - Compressed Air Systems
Temporary Services - Fire Protection Systems
Temporary Services - Equipment
Misc Services
Labor Rate - All Crafts/Trades
Material Markup
Related Services

#### **Structural Services**

Steel Plate Fairing
Steel Plate Doubling
Steel Fabrication
Steel Plate Renewal
Steel Section Renewals
Steel Plate Cut & Fit
Steel Fab & Install On-Board
Hatch Cover Repairs
Tank Renewal & Tests
Miscellaneous
Steel General Repairs
Welding Repairs
Weld Grinding
Carbon Steel Welding (Manual)
Carbon Steel Welding (Robotic)
NDT Testing of Steel Welds
Aluminum Plate Fairing
Aluminum Doubling Plates
Fabricating Aluminum Sections
Aluminum Sections Renewal
Aluminum Plate Renewal
Aluminum Plate Cut & Fit
Aluminum Welding
NAME OF TAXABLE PARTY.

#### **Machinery Services**

•	General Machining	
Shafting Work		
I	Propeller Work	
I	Rudder Work	
	Sea Chest Work	
ı	Bow & Stern Thrusters Work	
ı	Engine Parts - Cylinder Heads	
I	Engine Parts - Manifolds	
ı	Engine Parts - Crankshafts	
ı	Engine Parts - Turbochargers	
Ī	LNG Fuel Diesel Conversions	

#### **Piping Systems Services**

# Labor Hours to Renew Pipe Pipe Material Cost Bondstrand FRP Pipe & Fittings Renew Pipe Fittings Remove Pipe Insulation Install Pipe Insulation Valve Inspection, Cleaning & Refurbishment PUMPS - Overhaul Pumps - Steering Gear

#### **Hull Outfit Services**

Anchor Chains
Anodes
Tank Tests & Refurbishments
Docking Plugs
Termporary Access
Ultra-Sonic Testing
Railings
Miscellaneous
Hull Insulation - Asbestos Removal
Remove Other Insulation
Install Insulation

#### **HVAC Services**

ITVAC I db d Assembly
HVAC Install
Deck House & Accommodations Ventilation
Machinery Spaces Ventilation

HVAC Fah & Assembly

### Cleaning & Coating Services

Ion-Blast Cleaning
Sandblast Grit
Sand Blasting
Blast & Sweep
Other Hull Cleaning Methods
Paint Preparations
Antifouling Coating - Material Cost Only
Primer/Base Coat - Material Cost Only
Alkyd Coating - Material Cost Only
Jrethane Coating - Material Cost Only
expoxy Coating - Material Cost Only
Other Ship Coating Products
Paint Applications
Painting by Ship Area
Coating Inspections
ank Preservation

#### **Accommodations Outfit Services**

Remove Deck Covering
Deck Covering Renewal
Remove Sheathing & Linings
Remove Bulkheads & Partitions
Remove Doors
Remove Lockers, Shelving & Racks
Remove Berthing Furnishings
Remove Office, Recreational & Other Furniture
Remove Galley & Mess Appliances & Furniture
Remove Laundry Appliances
Remove Lavatory Appliances
Remove Infirmary Furnishings
Remove Miscellaneous Equipment & Systems
Passenger Vessel Accessibility Guidelines Upgrades
Install Deck Covering
Install Sheathing & Linings
Install Bulkheads & Partitions
Install Doors, Hatches & Scuttles
Install Lockers, Shelving, Racks & Bins
Install Berthing Furnishings
Install Office, Recreational & Other Furniture
Install Galley & Mess Appliances & Furniture
Install Laundry Appliances
Install Lavatory Appliances
Install Infirmary Furnishings
Install Miscellaneous Equipment & Systems

#### **Electrical Services**

Refurbish Electric Motors
Install Electric Motors
Refurbish Motor Controllers
Refurbish Electric Generators
Cable
Cable Renewal
Cable
Multi-Cable Transit (MCT) Labor
Hawke Circular Cable Transit (HRT) Labor
Rectangular Cable Transit Frame
Install Cable Trays & Ladders
Cable Trays, Fittings, Covers & Wireways
Wireways
Shoot Cable Studs
Prep & Mount Electrical Equipment
Cable (General) - Install Labor & Material
Install Cable Glands
Terminating
Heat Tracing
Motor Control Centers (MCC)
Motor Controllers
Switchboards Power Distribution
Lighting System Fixtures
Hookup Cable - Small Enclosures
Hookup Cable - Medium Enclosures
Hookup Cable -Large Enclosures
Install Instrumentation
Install Electrical Panels

Fiber Optic Cable - See Note Below

#### Other

Surveys & Inspections
Electronics
Armament
Technical Support Services
Miscellaneous Support Services
Fees & Insurance

#### **Detailed Cost Items for Generating the Estimate**

Within each of the RWBS worksheets are the detail cost items the user may choose to make active for the cost estimate. The table below shows a sample section of cost items within the "Structural Repairs" worksheet.

							2012			2012
						Labor	PYR \$Mat Use		Labor	PYR
WC	RSWBS			QTY	UoM	CER	CER	Factor	Baseline Hrs	Baseline \$Mat'l
		Steel Fabrication								
SY	300	Fab bulkheads w/stiffeners (/MTON)		15.50	MT	496.04	\$ 2,160	1.00	7,689	\$ 33,483
		Fab complex steel sections w/ rolling or bending								
SY	300	(/MTON)			MT	493.84	\$ 2,160	1.00	_	S -
		Fab complex steel sections w/o rolling or								
SY	300	bending (/MTON)			MT	246.92	\$ 2,160	1.00	-	S -
SY	300	Fab decks w/stiffeners (/MTON)		28.30	MT	496.04	\$ 2,160	1.00	14,038	\$ 61,134
		Fab simple steel sections w/o rolling or bending								
SY	300	(/MTON)			MT	123.46	\$ 2,160	1.00	-	\$ -
			Plate							
			Thickness							
		Steel Plate Renewal	mm							
		Plate Renewal - Mild Steel Plate w/Welding								
SY	300	Supports	50.00	100.00	M2	107.24	\$ 546.80	1.00	10,724	\$ 54,680
		Plate Renewal - HY-80 Plate w/Welding								
SY	300	Supports 1/4"		-	M2	35.52	\$ 212.16	1.00	-	\$ -
		Plate Renewal - Stainless Steel Plate w/Welding								
SY	300	Supports	50.00	100.00	M2	45.43	\$ 241.12	1.00	4,543	\$ 24,112

#### **Calculating Costs from Labor & Material CERs**

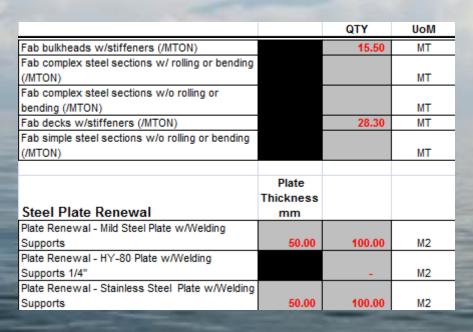
To select a cost item for the estimate, the user fills in the appropriate quantities (plus any other necessary parameter such as item size). There is a version of the Cost Model using U.S. units of measure (feet, inches, etc.) and another using metric (meters, millimeters, etc.).

Each cost item may carry a pre-programmed cost estimating relationship ("CER") for labor hours and for material cost. These CERs are typically average costs per unit of measure.

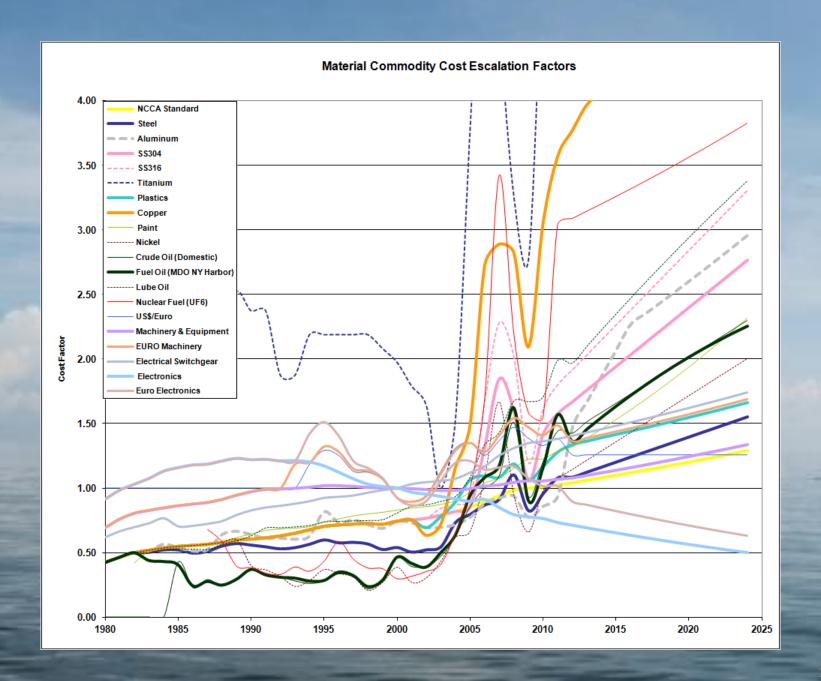
				_						
				7			2012			2012
						Labor	PYR \$Mat	Use	Labor	PYR
WC	RSWBS			QTY	UoM	CER	CER	Factor	Baseline Hrs	Baseline \$Mat'l
		Steel Fabrication								
SY	300	Fab bulkheads w/stiffeners (/MTON)		15.50	MT	496.04	\$ 2,160	1.00	7,689	\$ 33,483
		Fab complex steel sections w/ rolling or bending								
SY	300	(/MTON)			MT	493.84	\$ 2,160	1.00	-	\$ -
		Fab complex steel sections w/o rolling or								
SY	300	bending (/MTON)			MT	246.92	\$ 2,160	1.00	-	\$ -
SY	300	Fab decks w/stiffeners (/MTON)		28.30	MT	496.04	\$ 2,160	1.00	14,038	\$ 61,134
		Fab simple steel sections w/o rolling or bending								
SY	300	(/MTON)			MT	123.46	\$ 2,160	1.00	-	\$ -
			_							
			Plate							
		C. IDI. D. I	Thickness							
_		Steel Plate Renewal	mm							
		Plate Renewal - Mild Steel Plate w/Welding								
SY	300	Supports	50.00	100.00	M2	107.24	\$ 546.80	1.00	10,724	\$ 54,680
		Plate Renewal - HY-80 Plate w/Welding								
SY	300	Supports 1/4"		-	M2	35.52	\$ 212.16	1.00	-	\$ -
		Plate Renewal - Stainless Steel Plate w/Welding								
SY	300	Supports	50.00	100.00	M2	45.43	\$ 241.12	1.00	4,543	\$ 24,112

#### **Escalating Material Cost CERs**

The user defines in the "Rates & Factors" worksheet the "present" year ("PYR") for the cost estimate. The Cost Model automatically adjusts the original date material costs to suit that "present" year by applying appropriate escalation factors (illustrated on the next slide) based on the type commodity of the cost items.



		•						<b>Y</b>
		2012					Escalation	2012
	PΥ	/R \$Mat	Base Cost	Ba	se Year	Type	Factor	Inflation
		CER	Date	Ma	aterial \$	Escalation	Column No.	Factor
	\$	2,160	2012	\$	2,160	Steel	5	1.0000
	s	2,160	2012	s	2,160	Steel	5	1.0000
	ų.	2,100	2012	•	2,100	Sicci	3	1.0000
	\$	2,160	2012	s	2,160	Steel	5	1.0000
	\$	2,160	2012	\$	2,160	Steel	5	1.0000
	\$	2,160	2012	\$	2,160	Steel	5	1.0000
Ī								
	\$	546.80	2012	s	546.80	Steel	5	1.0000
	s	212.16	2012	s	212.16	Steel	5	1,0000
	Ť	2.12.10	2012	_	2.2110	0.001		1,0000
	\$	241.12	2010	\$	202.85	SS316	11	1.1887

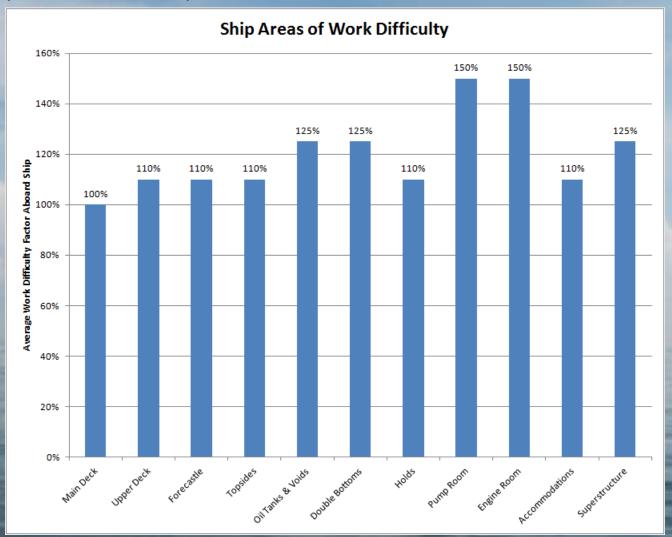


#### "Use Factor"

In addition to the Quantity and any necessary size date, the user must exercise the "Use Factor". Normally, this factor is set to 1.00 to get the full effect of the CERs. A "Use Factor" less than one will reduce the impact of both the labor hour CER and the material cost CER. A "Use Factor" greater than one increases the

	CENSI	by the same proportion.									
								77			
							2012				012
						Labor	PYR \$Mat	Use	Labor		YR
WC	RSWBS			QTY	UoM	CER	CER	Factor	Baseline Hrs	Baselin	ie \$Mat'i
		Steel Fabrication									
SY	300	Fab bulkheads w/stiffeners (/MTON)		15.50	MT	496.04	\$ 2,160	1.00	7,689	\$	33,483
		Fab complex steel sections w/ rolling or bending									
SY	300	(/MTON)			MT	493.84	\$ 2,160	1.00	-	\$	-
		Fab complex steel sections w/o rolling or									
SY	300	bending (/MTON)			MT	246.92	\$ 2,160	1.00	-	\$	-
SY	300	Fab decks w/stiffeners (/MTON)		28.30	MT	496.04	\$ 2,160	1.00	14,038	\$	61,134
		Fab simple steel sections w/o rolling or bending									
SY	300	(/MTON)			MT	123.46	\$ 2,160	1.00	-	\$	-
			Plate								
			Thickness								
		Steel Plate Renewal	mm								
		Plate Renewal - Mild Steel Plate w/Welding									
SY	300	Supports	50.00	100.00	M2	107.24	\$ 546.80	1.00	10,724	\$	54,680
		Plate Renewal - HY-80 Plate w/Welding									
SY	300	Supports 1/4"		-	M2	35.52	\$ 212.16	1.00	-	\$	-
		Plate Renewal - Stainless Steel Plate w/Welding									
ev	200	Supports	50.00	400.00	MO	4E 42	E 241.12	4.00	4 5 4 2	•	24 442

The "Use Factor" can be modified to adjust costs be Areas of Difficulty on board the ship. The "Use Factor" also may be increased in value if the work may involve more scope than normal.



#### **Modifying & Adding Cost Items to the Cost Model**

The user may easily modify the CERS to reflect his/her own cost experience. New cost items may also be added to the worksheets following very simple guidelines as described in the <u>User Manual</u>.

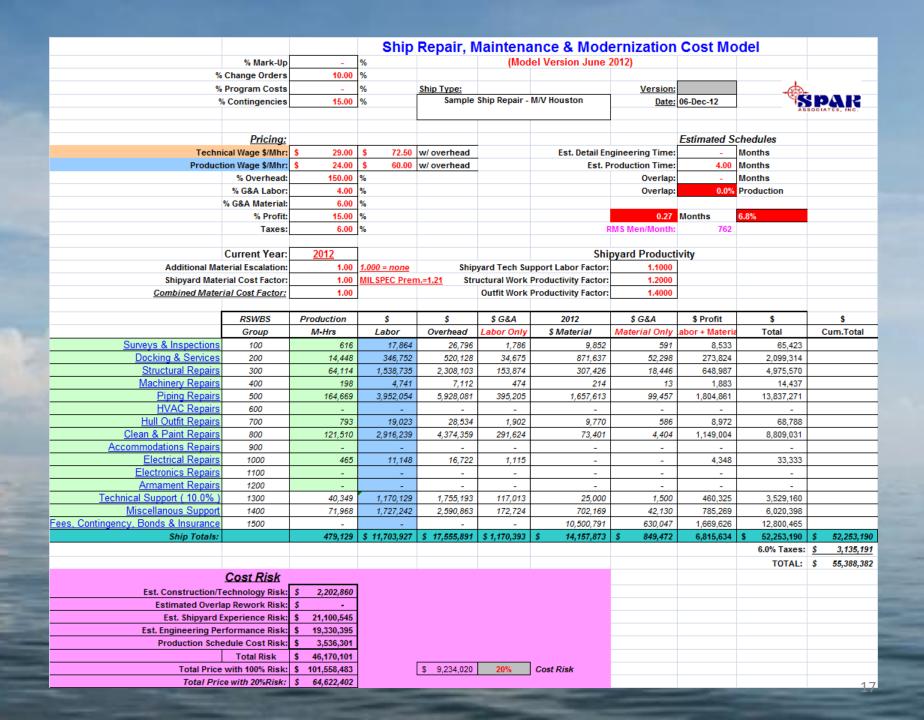
#### **Other Cost Model Adjustment Features**

The Cost Model provides a user-defined entry for a general labor productivity factor that can be applied to the estimated labor hours to what may be more relevant to a shipyard's own experience (higher or lower levels of productivity).

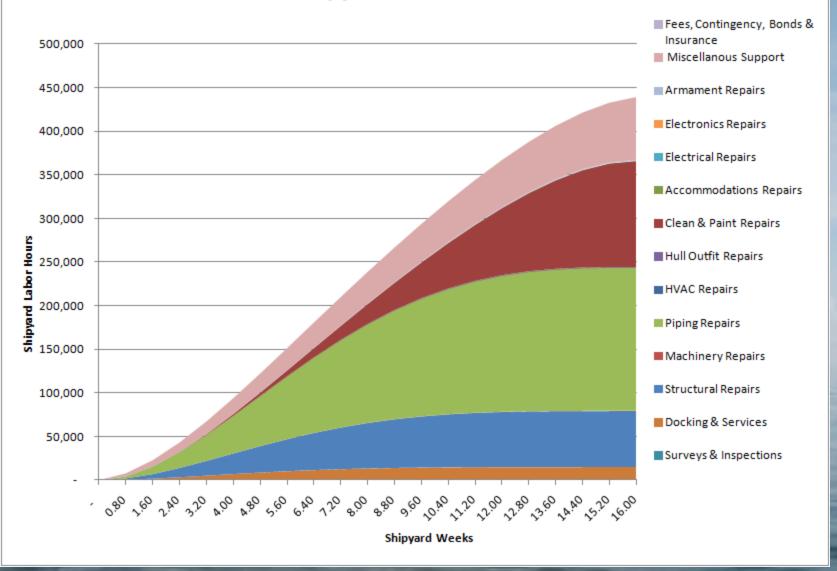
There also is an entry for defining a <u>currency exchange rate</u> to convert from US\$ to another currency. The Cost Model will apply this rate to all material cost generated by the model.

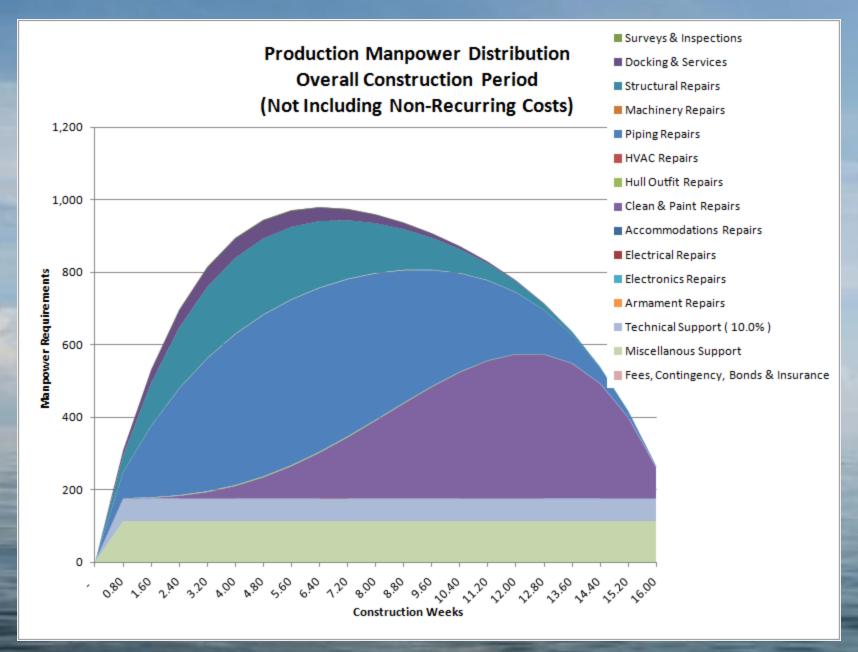
Still another factor can be defined that reflects a general increase or decrease in local material costs relative to average purchases of materials in the US.

## The Cost Model Generates a Summary Cost Estimate Report from all the Detailed Cost Items

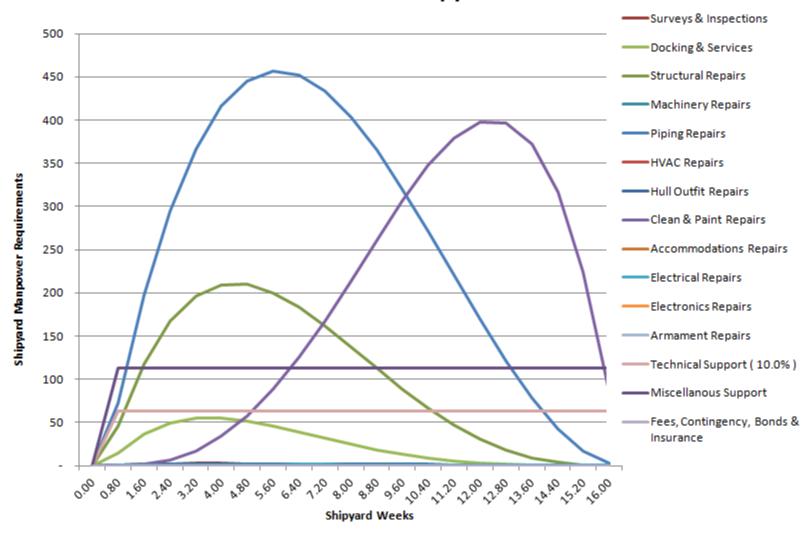


#### **Shipyard Labor Hours**





#### Shipyard Manpower Requirements Over Shipyard Period



The Cost Model keeps track of all the estimate cost items ("Contents" worksheet) that are available within the cost model and a count of items that are actually being used in the detail worksheets to generate an estimate.

Note that the Cost Model offers hyperlinks to quickly jump from one worksheet to another.

		No. Cost Items	<b>Used For</b>	Used For
3-0	Cost Estimate Details	<u>Available</u>	<u>Labor</u>	<u>Material</u>
3-1	Surveys & Inspections	6	1	1
3-2	Docking & Services	130	5	21
3-3	Structural Repairs	-	-	-
3-4	Machinery Repairs	62	5	1
3-5	Piping Repairs	-	-	-
3-6	HVAC Repairs	12	-	-
3-7	Hull Outfit Repairs	93	14	11
3-8	Clean & Paint Repairs	136	27	16
3-9	Accommodations Repairs	422	-	-
3-10	Electrical Repairs	326	14	-
3-11	Electronics Repairs	-	-	-
3-12	Armament Repairs	-	-	-
3-13	Technical Support	8	4	1
3-14	Miscellanous Support	20	7	6
3-15	Fees, Contingency, Bonds & Insurance	25	-	11
		1,240	77	68

#### Ship Repair, Maintenance & Modernization Cost Model

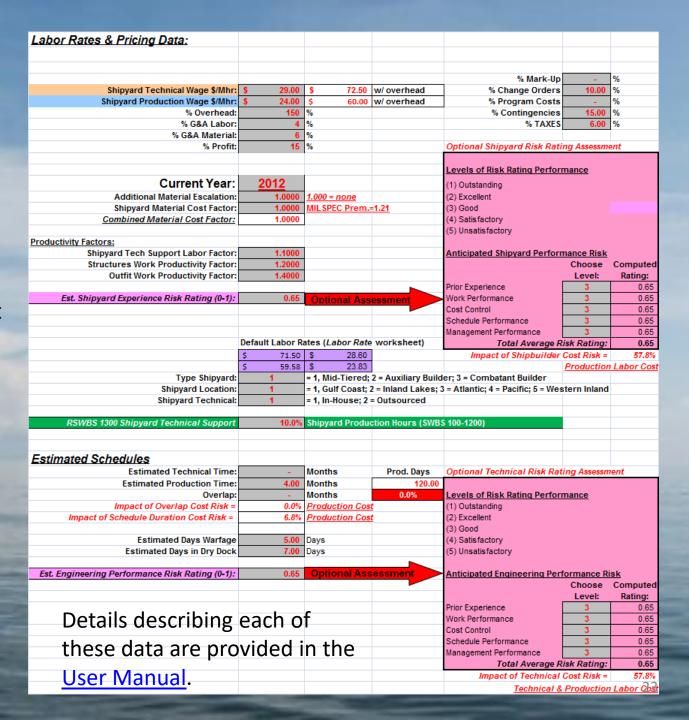
	_		
Sample Ship Repair - M/V Houston	Enter Ship	Name	
		11-14-	
	Metric	Units	_
HULL			
LOA, Length Overall	187.45	М	
LWL, Length Waterline	187.45	М	default LWL=LOA if not known
Beam, Molded	27.43	M	
Depth, Molded	16.61	М	
Draft, Design Full Load, Molded	10.97	М	
Cubic Number (LWL x Beam x Depth)	85,420	CUNO(M)	
SVI, Ship Volume Indicator (LWL x Beam x Draft)	56,424	M3	
WEIGHTS			
Total Displacement at Full Load Draft	47,953	MTON	
Light Ship Weight	9,459	MTON	
Fuel & Load Items	-	MTON	
Corne Begintered Teas (CBT)	27,798	GRT	
Gross Registered Tons (GRT) Net Tonnes	13,660	NET	
DWT	32,573	MTON	
CARGO CAPACITY			
Total Cargo Deck Space	-	SQM	
Number of TEUs	_	TEU	
Number of Vehicles at Capacity	_	NO.	
Number of Passengers	_	NO.	
Total Cargo Capacity		M3	
Liquid Cargo Capacity	-	BBL	1
Bulk Cargo Capacity	-	MTON	
ACCOMMODATIONS			
Ship's Civilian Crew Number	12	CREW	
Number Commissioned Officers	_	CREW	
Number Non-Commissioned Officers	_	CREW	
Number Enlisted	-	CREW	
Number Troop Force	-	CREW	
Number Overnight Passengers	-	PAX	
Total Accommodation	ins 12		

The "Ships Characteristics" worksheet provides for general information about the ship to be repaired. A number of CERs within the various detail cost worksheets can be linked back to this information.

The "Rates & Factors" worksheet provides cells for the user to fill in that define such pricing data as labor rates, profit, and others.

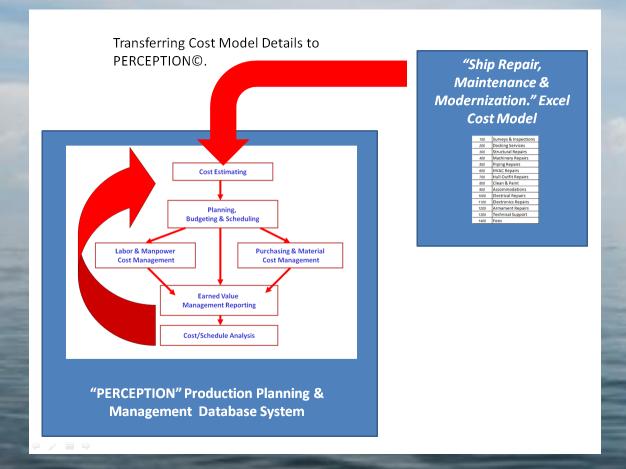
The present, or
Current Year also must
be given by the user
so that the Cost
Model will adjust all
material costs to that
same year.

The estimated schedules are needed by the Cost Model to estimate manpower requirements.



The cost estimate generated within the Cost Model can be downloaded to SPAR's **PERCEPTION©** database system for additional reporting and detail estimating functions.

**PERCEPTION** is an optional software system that has options beyond cost estimating: production planning & scheduling; purchasing & material control; work order development & time charge management; earned value project management reporting of progress, cost and schedule forecasts; links to financial & accounting systems; links to CAD systems; etc.



## **PERCEPTION** offers many different report formats and levels of detail. Below are samples.

07/20/2012 13:12:20 SPAR Associates, Inc.

(Date format: MM/DD/YYYY) Cost Item Listing by SWBS Groups(CI02)

Page 1 of 3

Contract CostModels SPAR Cost Model Imports

		Project Ra	nge: Repa	air to Repair	Group Ra	ange:	0 to ZZZZZZ	ZZ		
Cost				Labor	Mat'l	Labor	Labor	Material	Extended	Last
Item	Description	Qty	UoM	CER	CER	Hours	Cost	Cost	Cost	Updated
Projec	t Repair SPAR Repair Cost Model									
Grou	p 2 - Docking-Services	0.00								
200.19	Warfage	300.00	LOA FT/D	0.0000	1.2900	0	0	1,934	1,934	06/14/2012
200.25	Drydock Prep	300.00	LOA FT/D	0.0000	24.7400	0	0	7,424	7,424	06/14/2012
200.26	Drydock Haul (First Day) and Launch (Last Day)	300.00	LOA FT/D	0.0000	24.7400	0	0	14,847	14,847	06/14/2012
200.27	Drydock Layover (Follow-on Days)	300.00	LOA FT/D	0.0000	22.2700	0	0	33,412		06/14/2012
200.28	Remove Docking Plugs	2.00	EA	0.0000	97.9800	0	0	196	196	06/14/2012
200.30	Re-Install Docking Plugs	2.00	EA	0.0000	97.9700	0	0	196	196	06/14/2012
200.86	Gas Free Certificates	1.00	EA	0.0000	461.8000	0	0	462	462	06/14/2012
200.90	Shore power - maintenance - per day	0.00	DAY	2.0000	0.0000	20	467	0	467	06/14/2012
200.95	Shore Power Usage	0.00	AMPS/DAY	0.0000	1.0300	0	0	7	7	06/14/2012
200.96	Accommodation electric heaters, electricity fee per day per heater	0.00	EA/DAY	0.0000	7.7000	0	0	53	53	06/14/2012
200.98	Heat lamps - maintain per day fee	0.00	EA/DAY	0.0000	7.7000	0	0	53	53	06/14/2012
200.101	Lighting - temporary per day	0.00	DAY	16.0000	0.0000	154	3,670	0	3,670	06/14/2012
200.122	Shore steam - boiler maintenance per day	0.00	DAY	8.0000	0.0000	77	1,835	0	1,835	06/14/2012
200.123	Shore steam - boiler rental per month excluding fuel cost	1.00	MONTH	0.0000	10,775.3100	0	0	10,775	10,775	06/14/2012
200.126	Shore steam - plant supply 70 PSI - per day	0.00	DAY	0.0000	738.8800	0	0	5,101	5,101	06/14/2012
200.130	Sewage system - additional disposal per day	0.00	DAY	0.0000	153.9300	0	0	1,063	1,063	06/14/2012
200.133	Debris removal per day	0.00	DAY	12.0000	0.0000	116	2,769	0	2,769	06/14/2012
200.141	Fire main – fire watchman per day	0.00	DAY	0.0000	230.9000	0	0	1,594	1,594	06/14/2012
200.150	Gangway - watch - per day	0.00	DAY	0.0000	369.4400	0	0	2,551	2,551	06/14/2012
200.178	Temporary services - miscellaneous	0.00	DAY	48.0000	3,587.8800	463	11,043	24,771	35,814	06/14/2012
200.193	Marine Chemist	0.00	DAY	0.0000	618.7400	0	0	4,272	4,272	06/14/2012
200.194	Competant Person	0.00	DAY	0.0000	103.1200	0	0	712	712	06/14/2012
Grou	p 3 - Structural Repairs	0.00		Gro	oup: 2 Totals	830	19,784	109,423	129,207	
300.165	Manual Welding - Aluminum Fillet	100.00	FT	0.0187	0.0000	2	53	0	53	06/14/2012
300.166	Manual Welding - Aluminum Bevel & "V"	100.00	FT	0.0217	0.0000	3	62	0	62	06/14/2012
				Gro	oup: 3 Totals	5	116	0	116	

**Detail Cost Item Listing Displaying CERS** 

07/20/2012 13:14:03	SPAR Associates, Inc.	Page 1 of 3

#### (Date format: MM//DD/YYYYY) Cost Item Value Report by SWBS Groups(CI14)

Contract CostModels - SPAR Cost Model Imports

Project Range:	Repair to Repair	Zone Range:	0 to ZZZZZZZZ	Assembly Range:	0 to ZZZZZZZZ	Department	0 to ZZZZZZZZ
Group Range:	0 to ZZZZZZZZ	Outfit Zone Range:	0 to ZZZZZZZZ	Sub Assembly Range:	0 to ZZZZZZZZ	Process	0 to ZZZZZZZZ
Account Range:	0 to ZZZZZZZZ	Unit/Block Range:	0 to ZZZZZZZZ	MGF Part Range:	0 to ZZZZZZZZ	Trade	0 to ZZZZZZZZ
	1	Work Center Range:	0 to ZZZZZZZZ	CLINs Range:	0 to ZZZZZZZZ	Planned Start:	01/01/1950 to 01/01/2050

	Work Center Range: 0 to 2	Work Center Range: 0 to ZZZZZZZZZ CLINs Range: 0 to ZZZZZZZZZ Planned Start: 01/01/1950 to 01/01/2050												
Cost			Labor	Labor	Material	Direct	Taxes	Indirect	Total	Profit	Total			
Item	Description		Hours	Cost	Cost	Cost		Cost	Cost		Price			
Projec	t Repair SPAR Repair Cost Model													
	oup 2 - Docking-Services													
	Center SY - Shipyard Production Departments													
200.19	Warfage		0	0	1,934	1,934	0	116	2,050	308	2,358			
200.25	Drydock Prep		0	0	7,424	7,424	0	445	7,869	1,180	9,050			
200.26	Drydock Haul (First Day) and Launch (Last Day)		0	0	14,847	14,847	0	891	15,738	2,361	18,098			
200.27	Drydock Layover (Follow-on Days)		0	0	33,412	33,412	0	2,005	35,417	5,313	40,729			
200.28	Remove Docking Plugs		0	0	196	196	0	12	208	31	239			
200.30	Re-Install Docking Plugs		0	0	196	196	0	12	208	31	239			
200.86	Gas Free Certificates		0	0	462	462	0	28	490	73	563			
200.90	Shore power - maintenance - per day		20	467	0	467	0	747	1,214	182	1,397			
200.95	Shore Power Usage		0	0	7	7	0	0	7	1	9			
200.96	Accommodation electric heaters, electricity fee per day per heater		0	0	53	53	0	3	56	8	65			
200.98	Heat lamps - maintain per day fee		0	0	53	53	0	3	56	8	65			
200.101	Lighting - temporary per day		154	3,670	0	3,670	0	5,872	9,542	1,431	10,973			
200.122	Shore steam - boiler maintenance per day		77	1,835	0	1,835	0	2,936	4,771	716	5,486			
200.123	Shore steam - boiler rental per month excluding fuel cost		0	0	10,775	10,775	0	647	11,422	1,713	13,135			
200.126	Shore steam - plant supply 70 PSI - per day		0	0	5,101	5,101	0	306	5,407	811	6,218			
200.130	Sewage system - additional disposal per day		0	0	1,063	1,063	0	64	1,127	169	1,296			
200.133	Debris removal per day		116	2,769	0	2,769	0	4,430	7,200	1,080	8,279			
200.141	Fire main – fire watchman per day		0	0	1,594	1,594	0	96	1,690	253	1,943			
200.150	Gangway - watch - per day		0	0	2,551	2,551	0	153	2,704	406	3,110			
200.178	Temporary services - miscellaneous		463	11,043	24,771	35,814	0	19,155	54,969	8,245	63,214			
200.193	Marine Chemist		0	0	4,272	4,272	0	256	4,528	679	5,208			
200.194	Competant Person		0	0	712	712	0	43	755	113	868			
		Group: 2 Totals	830	19,784	109,423	129,207	0	38,219	167,426	25,114	192,540			
Gro	oup 3 - Structural Repairs													
	Center SY - Shipyard Production Departments													
300.165	Manual Welding - Aluminum Fillet		2	53	0	53	0	85	139	21	160			
300.166	Manual Welding - Aluminum Bevel & "V"		3	62	0	62	0	100	162	24	186			
		Group: 3 Totals	5	116	0	116	0	185	301	45	346			

**Detail Cost Item Listing Displaying Extended Costs** 

07/20/2012 13:16:22

(Date format: MM/DD/YYYY)

#### SPAR Associates, Inc.

#### **SWBS Group Summary Report (SUM02)**

Contract CostModels - SPAR Cost Model Imports

Project Repair - SPAR Repair Cost Model

Project Range: Repair to Repair Group Range:

Page 1 of 2

Group	Description	Labor Hours	Labor Cost	Material Cost	Direct Cost	Taxes	Indirect Cost	Total Cost	Profit	Total Price
2	Docking-Services	830	19,784	109,423	129,207	0	38,219	167,426	25,114	192,540
3	Structural Repairs	5	116	0	116	0	185	301	45	346
5	Piping Repairs	952	22,686	2,643	25,329	0	36,456	61,786	9,268	71,053
8	Clean & Paint	515	12,277	11,858	24,135	0	20,355	44,490	6,674	51,164
13	Technical Support	253	7,236	25,000	32,236	0	13,077	45,313	6,797	52,110
14	Fees	322	7,673	335,738	343,411	0	32,422	375,833	56,375	432,208
	Project: Repair 1	Totals 2,877	69,772	484,662	554,434	0	140,714	695,148	104,272	799,420
	Contract: CostModels	Totals 2,877	69,772	484,662	554,434	0	140,714	695,148	104,272	799,420

0 to ZZZZZZZZ

**SWBS Summary Cost Report** 

YOUR LOGO

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**Estimate Date** 

07/20/2012

TO CUSTOMER

SPAR Associates, Inc 927 West Street Annapolis MD 21401 USA **ESTIMATE** 

PROPOSAL FROM

SPAR Associates, Inc. 927 West Street Annapolis MD 21401 USA

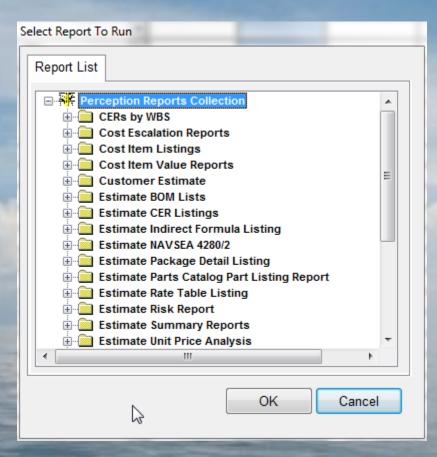
Contract CostModels - SPAR Cost Model Imports

Project Repair - SPAR Repair Cost Model

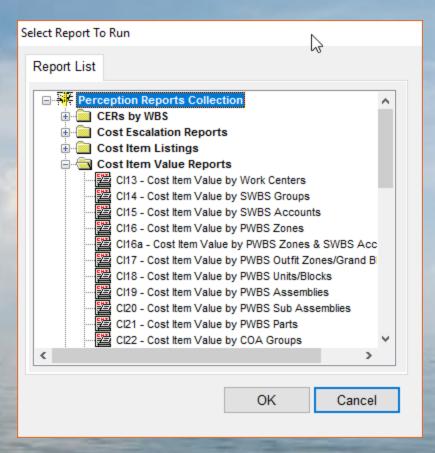
Cost Item #	Quantity	UoM	Description	Unit Price	Extended Cost
Account 200			<u>Docking-Services</u>		
200.19	300.00	LOA FT/D	Warfage	7.86	2,357.55
200.25	300.00	LOA FT/D	Drydock Prep	30.17	9,049.86
200.26	300.00	LOA FT/D	Drydock Haul (First Day) and Launch (Last	60.33	18,098.49
200.27	300.00	LOA FT/D	Drydock Layover (Follow-on Days)	135.76	40,729.23
200.28	2.00	EA	Remove Docking Plugs	119.46	238.92
200.30	2.00	EA	Re-Install Docking Plugs	119.46	238.92
200.86	1.00	EA	Gas Free Certificates	563.18	563.18
200.90		DAY	Shore power - maintenance - per day	2.00	1,396.54
200.95		AMPS/DAY	Shore Power Usage	1.03	8.53
200.96		EA/DAY	Accommodation electric heaters, electricity	7.70	64.61

**Customer Cost Estimate Report** 

**PERCEPTION** offers many different report formats and levels of the cost estimate.



**Selections of Report Categories** 



**Reports within Category Selections** 

**PERCEPTION**, which uses an SQL relational database, can be accessed by third party report writers (e.g., Crystal).

Reports also can be downloaded in Microsoft Excel and pdf formats

#### **Accuracy**

How accurate are the cost estimating relationships (CERs)? As accurate as possible considering they have been compiled from known costs. Nevertheless, a prudent user of the cost model will review the results from the model to ensure they reflect your own cost experience and appropriately fit the specific requirements for the project being estimated. No cost fits all jobs. Good estimates are custom made for a particular project and for particular contractor through judgment, analysis and experience.

The cost model will generate preliminary estimates, to cross-check costs from other sources and from subcontract bids and when no actual costs are available. The cost model will reduce the chance of error or omission on estimates, speed "ball park" estimates, and be a good guide when there is no time to get quotes.

Users are expected to adjust the applied cost and pricing data so that they reflect more accurately the cost and price performance anticipated for a specific shipyard.

#### **User Caution**

Users of a cost model are cautioned that it is intended to provide only an estimate of cost information. There are limits to the capabilities of these calculations beyond which results may not be accurate.

The data provided in the cost model is not a substitute for judgment, analysis and sound estimating practice. The cost model is an aid in developing an informed opinion of cost. If you are using the cost model as your sole cost authority for contract bids, you are reading more into the cost model than what has been intended.

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